Step 1: Preparing the Truck

Before.

After Removed.

Remove the factory adhesive from the top ledge of the window cavity using a 90 degree sander.

Painted over to prevent rusting and to finish off what areas may still be visible when the window is opened. Use the black Rust-Oleum enamel paint and a small foam brush. Apply one even coat.

**The Rust-Oleum paint requires 24 hours to dry.**

After paint.

Step 2: Drilling the Mounting Holes

Place the pattern tight to the window cavity. With another individual holding the pattern steady in this position, drill through the bushings on the pattern with a 7/32” drill bit.

Use two people to properly place this pattern.

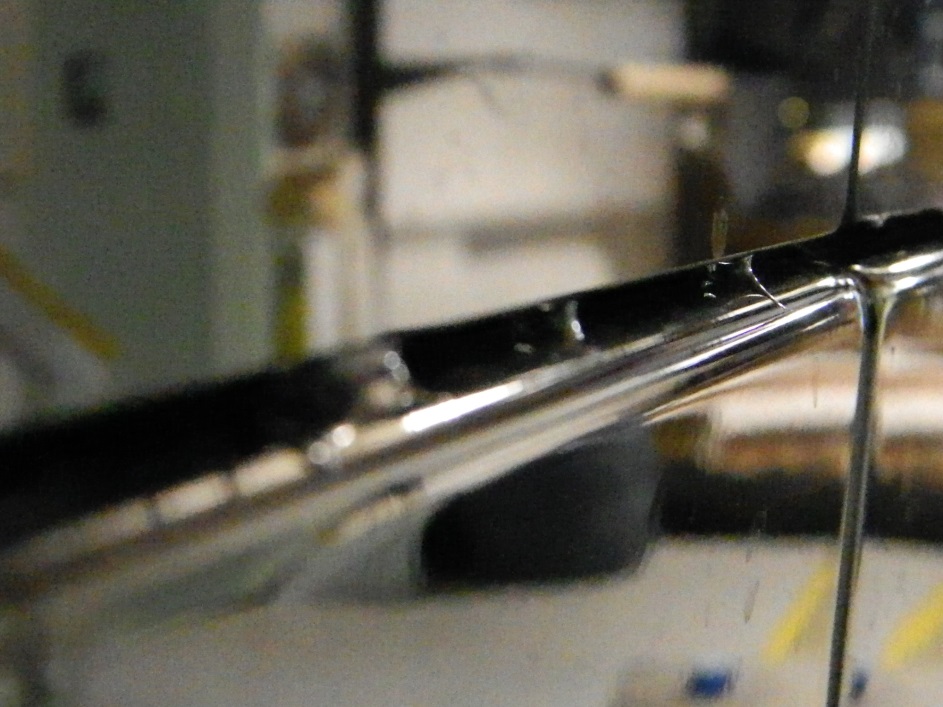


Step 3: Installing Egress Window

****With one person on the interior of the vehicle, carefully lift the window into place. Place a #8 washer and 8mm nut on each of these bolts and completely tighten two them. Shut the window and test for appropriate fit. Fasten the remaining bolts and install the new weather stripping.

Holding the window at an angle will help expose a workable amount of thread.

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| Required Tools |
| Drill with 7/32” Drill Bit |
| Foam Paint Brush |
| Black Rust-Oleum Paint |
| Window Pattern |
| Five 8mm Nuts |
| Five #8 Washer |
| 8mm Socket Wrench |
| Angle Sander |

**Check these two seams for proper spacing. Also, confirm that the window will open and close properly.**

Bottom of window to chassis.

Window to window.

Step 4: Water Test

With an individual on the interior of the vehicle to spot for leaks, spray water at the window from all directions. Check the seam on the interior where the weather stripping meets the valance.